

## MERCHANTS

Length, Grade, Cutting, Testing \& Materials Handling Extras / Bundle \& Piece Count Restrictions
Length \& Cutting Extras for Angle:
A) Standard lengths $20^{\prime}, 40^{\prime}, 60^{\prime} \quad$ No Extra
B) Cut from stock (i.e. $40^{\prime}$ to $20^{\prime}$ ) \$1.00/cwt
C) All other lengths

Inquire
Length \& Cutting Extras for Channel:
A) Stock lengths 20' - 60' inclusive (5' increments) No Extra
B) Non-standard lengths greater than $30^{\prime}$ and in 6 inch increments (no extra charged on stock)

No Extra \$0.25/cwt
C) Non-standard lengths under $30^{\prime}$ down to $20^{\prime}$ and in $\underline{6 \text { inch increments (no extra charged on stock) }}$
D) Cutting Stock (i.e. 40 to $20^{\prime}$ )
\$0.25/cwt \$1.00/cwt
Length \& Cutting Extras for MC-Channel:
A) Stock lengths $20^{\prime}, 40^{\prime}$, and $50^{\prime}$ only

No Extra
B) Cutting Stock (i.e. $40^{\prime}$ to $\mathbf{2 0}^{\prime}$ )

## Bundle and Piece Count Restrictions:

Piece count for channel, MC-channel, and angle are available in bundle quantities only All lengths will be subject to a $-0 " /+4^{\prime \prime}$ cutting tolerance on all sections

## Grade Extras:

*Channel \& MC-Channel standard grade is A992
${ }^{*}$ Angle standard grade is SDI-Multi. This encompasses grades A992, A572-50, A529-50, A709-50, M270-50, A36, A709-36, M270-36, CSA300W, CSA345WM, CSA350W **Any Angle
grade not SDI Multi is subject to accumulation**
ASTM A588-all foot weights
ABS Grade AH32 and AH36: Grade and Certification Extras (CVN Testing not included)
A) sections to $150 \mathrm{lbs} / \mathrm{ft}$. inclusive
B) sections over $150 \mathrm{lbs} / \mathrm{ft}$.
\$1.25/cw
\$1.50/cwt
ABS Grade A and B (CVN testing not included)
CSA G40.21 50WM/345WM - Dual certs with A992
CSA G40.21 50WMT/345WMT Category 1, 2, or 3: Standard CVN test charges apply
no charge
no charge
ASTM A36, A572 grades 55 through 65, and any other grades not stated *
Inquire
*(Shorts or excess rolled material must be consumed by customer)
Grade Quantity Minimum Requirements:

| A) A588B (A709-50W) - per WT/FT (MC, C) or thickness (angle) | 20 Tons |
| :--- | :--- |
| B) ABS Grade AH32 and AH36 | 20 Tons |
| C) ABS Grade A and B | 10 Tons |

## Testing Extras:

Charpy V-Notch impact testing (test frequency determined by specification)
A) Flange Test (ASTM A673 Location)
B) Core Test (AISC CVN Location):
\$0.75/cwt
\$1.00/cwt
C) Tests with temperature requirements of 20 degrees ( $F$ ) or lower \$1.00/cwt Additiona
Nuclear Projects
Inquire
Quality Assurance Certification No Charge
MTR's \& Notarization
No Charge

Handling \& Loading Extras: (Minimum shipment by truck is 21 tons and 80 ton by railcar)

